

Trigger marks must not be removed.  
If art is dark, paint these white.

HIDE LAYER  
BEFORE SAVING

 Copy Free areas  
You can place graphics in this area,  
but not text and/or critical copy

Copy free  
Orientation

Back panel  
Orientation

Bottom panel  
Orientation

Front Panel  
Orientation

Copy free  
Orientation

- Checklist Before Final Save
- Set colors to CMYK - No RGB, Pantone, Spot, Book, or Lab colors
  - Embed Links
  - Convert text to outlines
  - Hide Direction layer
  - Leave Swatch Die\_FPO  
for Nosco internal use only
  - Save Adobe PDF Preset "High Quality Print" with  
Document Bleed settings on or set at .0625 in

- Tolerances
- Copy to fold or edge .0625 in
  - Bleed .0625 in
  - minimum font size 3pt
  - minimum positive rule .25pt
  - minimum negative rule .5pt

