

Trigger marks must not be removed.
If art is dark, paint these white.

HIDE LAYER
BEFORE SAVING

Copy Free areas
You can place graphics in this area,
but not text and/or critical copy

Copy free
Orientation



Back panel
Orientation



Front Panel
Orientation

Copy free
Orientation

Checklist Before Final Save

- Set colors to CMYK - No RGB, Pantone, Spot, Book, or Lab colors
- Embed Links
- Convert text to outlines
- Hide Direction layer
- Leave Swatch Die_FPO
for Nosco internal use only
- Save Adobe PDF Preset "High Quality Print" with
Document Bleed settings on or set at .0625 in

Tolerances

- Copy to fold or edge .0625 in
- Bleed .0625 in
- minimum font size 3pt
- minimum positive rule .25pt
- minimum negative rule .5pt

Minimum FPO Code with quiet zone

